UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

# NOTICE OF ALLOWANCE AND FEE(S) DUE

25889 7590 07/18/2011 COLLARD & ROE, P.C. 1077 NORTHERN BOULEVARD

ROSLYN, NY 11576

EXAMINER

RALIS, STEPHEN J

ART UNIT PAPER NUMBER

3742

DATE MAILED: 07/18/2011

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/573,107	03/23/2006	Josef Artelsmair	ARTELSMAIR 5 PCT	4453

TITLE OF INVENTION: METHOD FOR CONTROLLING AND/OR ADJUSTING A WELDING PROCESS

APPLN. TYPE	SMALL ENTITY	ISSUE FEE DUE	PUBLICATION FEE DUE	PREV. PAID ISSUE FEE	TOTAL FEE(S) DUE	DATE DUE
nonprovisional	NO	\$1510	\$300	\$0	\$1810	10/18/2011

THE APPLICATION IDENTIFIED ABOVE HAS BEEN EXAMINED AND IS ALLOWED FOR ISSUANCE AS A PATENT. PROSECUTION ON THE MERITS IS CLOSED. THIS NOTICE OF ALLOWANCE IS NOT A GRANT OF PATENT RIGHTS. THIS APPLICATION IS SUBJECT TO WITHDRAWAL FROM ISSUE AT THE INITIATIVE OF THE OFFICE OR UPON PETITION BY THE APPLICANT. SEE 37 CFR 1.313 AND MPEP 1308.

THE ISSUE FEE AND PUBLICATION FEE (IF REQUIRED) MUST BE PAID WITHIN <u>THREE MONTHS</u> FROM THE MAILING DATE OF THIS NOTICE OR THIS APPLICATION SHALL BE REGARDED AS ABANDONED. <u>THIS STATUTORY PERIOD CANNOT BE EXTENDED.</u> SEE 35 U.S.C. 151. THE ISSUE FEE DUE INDICATED ABOVE DOES NOT REFLECT A CREDIT FOR ANY PREVIOUSLY PAID ISSUE FEE IN THIS APPLICATION. IF AN ISSUE FEE HAS PREVIOUSLY BEEN PAID IN THIS APPLICATION (AS SHOWN ABOVE), THE RETURN OF PART B OF THIS FORM WILL BE CONSIDERED A REQUEST TO REAPPLY THE PREVIOUSLY PAID ISSUE FEE TOWARD THE ISSUE FEE NOW DUE.

#### HOW TO REPLY TO THIS NOTICE:

I. Review the SMALL ENTITY status shown above.

If the SMALL ENTITY is shown as YES, verify your current SMALL ENTITY status:

A. If the status is the same, pay the TOTAL FEE(S) DUE shown above.

B. If the status above is to be removed, check box 5b on Part B - Fee(s) Transmittal and pay the PUBLICATION FEE (if required) and twice the amount of the ISSUE FEE shown above, or

If the SMALL ENTITY is shown as NO:

A. Pay TOTAL FEE(S) DUE shown above, or

B. If applicant claimed SMALL ENTITY status before, or is now claiming SMALL ENTITY status, check box 5a on Part B - Fee(s) Transmittal and pay the PUBLICATION FEE (if required) and 1/2 the ISSUE FEE shown above.

II. PART B - FEE(S) TRANSMITTAL, or its equivalent, must be completed and returned to the United States Patent and Trademark Office (USPTO) with your ISSUE FEE and PUBLICATION FEE (if required). If you are charging the fee(s) to your deposit account, section "4b" of Part B - Fee(s) Transmittal should be completed and an extra copy of the form should be submitted. If an equivalent of Part B is filed, a request to reapply a previously paid issue fee must be clearly made, and delays in processing may occur due to the difficulty in recognizing the paper as an equivalent of Part B.

III. All communications regarding this application must give the application number. Please direct all communications prior to issuance to Mail Stop ISSUE FEE unless advised to the contrary.

IMPORTANT REMINDER: Utility patents issuing on applications filed on or after Dec. 12, 1980 may require payment of maintenance fees. It is patentee's responsibility to ensure timely payment of maintenance fees when due.

### PART B - FEE(S) TRANSMITTAL

### Complete and send this form, together with applicable fee(s), to: Mail Mail Stop ISSUE FEE

Commissioner for Patents P.O. Box 1450 Alexandria, Virginia 22313-1450 or Fax (571)-273-2885

appropriate. All further coindicated unless correcte maintenance fee notificat	correspondence includir d below or directed oth ions.	ng the Patent, advance on herwise in Block 1, by (a	rders and notification of ranks specifying a new corres	naintenance fees wi spondence address;	ll be ma and/or (b	tiled to the current of indicating a separ	correspondence address as ate "FEE ADDRESS" for
CURRENT CORRESPONDENCE ADDRESS (Note: Use Block 1 for any change of address)				(s) Transmittal This	certifica	ite cannot be used fo uch as an assignmen	domestic mailings of the r any other accompanying t or formal drawing, must
25889 7590 07/18/2011 COLLARD & ROE, P.C. 1077 NORTHERN BOULEVARD ROSLYN, NY 11576				Cert	ficate of	f Mailing or Transn	nission deposited with the United class mail in an envelope above, or being facsimile e indicated below.
							(Depositor's name)
							(Signature)
							(Date)
APPLICATION NO.	FILING DATE		FIRST NAMED INVENTOR		ATTORN	EY DOCKET NO.	CONFIRMATION NO.
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nonprovisional	NO	\$1510	\$300	\$0		\$1810	10/18/2011
EXAMI	NER	ART UNIT	CLASS-SUBCLASS				
RALIS, ST	EPHEN J	3742	219-130210	0			
"Fee Address" indi PTO/SB/47; Rev 03-0. Number is required.  3. ASSIGNEE NAME AN PLEASE NOTE: Unlo	ess an assignee is ident in 37 CFR 3.11. Comp	"Indication form ed. Use of a Customer A TO BE PRINTED ON Tified below, no assignee	(1) the names of up to or agents OR, alternativ (2) the name of a singl registered attorney or a 2 registered patent atto listed, no name will be THE PATENT (print or type data will appear on the part of the pa	vely, e firm (having as a agent) and the name rneys or agents. If n printed.  be) atent. If an assigne assignment.	member s of up to o name i	a 2os 3tified below, the do	cument has been filed for
4a. The following fee(s) a  Issue Fee Publication Fee (No	0 0 1	permitted)	o. Payment of Fee(s): (Plea A check is enclosed. Payment by credit car The Director is hereby overpayment, to Depo	d. Form PTO-2038	y previous attaches	usly paid issue fee s	
	SMALL ENTITY statu	is. See 37 CFR 1.27.	b. Applicant is no long d from anyone other than to Office.	ger claiming SMAL	L ENTII	Y status. See 37 CF	R 1.27(g)(2).
Authorized Signature				Date			
Typed or printed name							
This collection of information application. Confident submitting the completed this form and/or suggestion Nov. 1450. Alexandria Victorial Victori	ntion is required by 37 C iality is governed by 35 application form to the ons for reducing this but inginia 22313-1450 DO	FR 1.311. The informatic U.S.C. 122 and 37 CFR USPTO. Time will vary rden, should be sent to the	on is required to obtain or r 1.14. This collection is est depending upon the indiv e Chief Information Office COMPLETED FORMS TO	etain a benefit by th imated to take 12 m idual case. Any cor er, U.S. Patent and 1 ) THIS ADDRESS	e public inutes to nments o 'rademar SEND 7	which is to file (and complete, including on the amount of time k Office, U.S. Depa	by the USPTO to process); gathering, preparing, and e you require to complete tment of Commerce, P.O. Patents, P.O. Box 1450.

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25889 75	90 07/18/2011	EXAMINER			
COLLARD & ROE, P.C. 1077 NORTHERN BOULEVARD ROSLYN, NY 11576			RALIS, STEPHEN J		
			ART UNIT	PAPER NUMBER	
			3742		

**Determination of Patent Term Adjustment under 35 U.S.C. 154 (b)** 

(application filed on or after May 29, 2000)

The Patent Term Adjustment to date is 316 day(s). If the issue fee is paid on the date that is three months after the mailing date of this notice and the patent issues on the Tuesday before the date that is 28 weeks (six and a half months) after the mailing date of this notice, the Patent Term Adjustment will be 316 day(s).

If a Continued Prosecution Application (CPA) was filed in the above-identified application, the filing date that determines Patent Term Adjustment is the filing date of the most recent CPA.

Applicant will be able to obtain more detailed information by accessing the Patent Application Information Retrieval (PAIR) WEB site (http://pair.uspto.gov).

Any questions regarding the Patent Term Extension or Adjustment determination should be directed to the Office of Patent Legal Administration at (571)-272-7702. Questions relating to issue and publication fee payments should be directed to the Customer Service Center of the Office of Patent Publication at 1-(888)-786-0101 or (571)-272-4200.

## **Privacy Act Statement**

The Privacy Act of 1974 (P.L. 93-579) requires that you be given certain information in connection with your submission of the attached form related to a patent application or patent. Accordingly, pursuant to the requirements of the Act, please be advised that: (1) the general authority for the collection of this information is 35 U.S.C. 2(b)(2); (2) furnishing of the information solicited is voluntary; and (3) the principal purpose for which the information is used by the U.S. Patent and Trademark Office is to process and/or examine your submission related to a patent application or patent. If you do not furnish the requested information, the U.S. Patent and Trademark Office may not be able to process and/or examine your submission, which may result in termination of proceedings or abandonment of the application or expiration of the patent.

The information provided by you in this form will be subject to the following routine uses:

- 1. The information on this form will be treated confidentially to the extent allowed under the Freedom of Information Act (5 U.S.C. 552) and the Privacy Act (5 U.S.C 552a). Records from this system of records may be disclosed to the Department of Justice to determine whether disclosure of these records is required by the Freedom of Information Act.
- 2. A record from this system of records may be disclosed, as a routine use, in the course of presenting evidence to a court, magistrate, or administrative tribunal, including disclosures to opposing counsel in the course of settlement negotiations.
- 3. A record in this system of records may be disclosed, as a routine use, to a Member of Congress submitting a request involving an individual, to whom the record pertains, when the individual has requested assistance from the Member with respect to the subject matter of the record.
- 4. A record in this system of records may be disclosed, as a routine use, to a contractor of the Agency having need for the information in order to perform a contract. Recipients of information shall be required to comply with the requirements of the Privacy Act of 1974, as amended, pursuant to 5 U.S.C. 552a(m).
- 5. A record related to an International Application filed under the Patent Cooperation Treaty in this system of records may be disclosed, as a routine use, to the International Bureau of the World Intellectual Property Organization, pursuant to the Patent Cooperation Treaty.
- 6. A record in this system of records may be disclosed, as a routine use, to another federal agency for purposes of National Security review (35 U.S.C. 181) and for review pursuant to the Atomic Energy Act (42 U.S.C. 218(c)).
- 7. A record from this system of records may be disclosed, as a routine use, to the Administrator, General Services, or his/her designee, during an inspection of records conducted by GSA as part of that agency's responsibility to recommend improvements in records management practices and programs, under authority of 44 U.S.C. 2904 and 2906. Such disclosure shall be made in accordance with the GSA regulations governing inspection of records for this purpose, and any other relevant (i.e., GSA or Commerce) directive. Such disclosure shall not be used to make determinations about individuals.
- 8. A record from this system of records may be disclosed, as a routine use, to the public after either publication of the application pursuant to 35 U.S.C. 122(b) or issuance of a patent pursuant to 35 U.S.C. 151. Further, a record may be disclosed, subject to the limitations of 37 CFR 1.14, as a routine use, to the public if the record was filed in an application which became abandoned or in which the proceedings were terminated and which application is referenced by either a published application, an application open to public inspection or an issued patent.
- 9. A record from this system of records may be disclosed, as a routine use, to a Federal, State, or local law enforcement agency, if the USPTO becomes aware of a violation or potential violation of law or regulation.

	Application No.	Applicant(s)				
	10/573,107	ARTELSMAIR, JOSEF				
Notice of Allowability	Examiner	Art Unit				
	STEPHEN RALIS	3742				
	STEPHEN RALIS	3742				
The MAILING DATE of this communication apper All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RI of the Office or upon petition by the applicant. See 37 CFR 1.313	(OR REMAINS) CLOSED in this or other appropriate communicat GHTS. This application is subject	application. If not included tion will be mailed in due course. <b>THIS</b>				
1. $\boxtimes$ This communication is responsive to <u>the request for continuous</u>	ued examination, filed 06 April 20	<u>011</u> .				
2. The allowed claim(s) is/are 4-7 and 9-21.						
<ul> <li>3.  Acknowledgment is made of a claim for foreign priority un</li> <li>a)  All b)  Some* c)  None of the:</li> <li>1.  Certified copies of the priority documents have</li> </ul>						
Certified copies of the priority documents have  Certified copies of the priority documents have						
Copies of the certified copies of the priority documents have	• •					
International Bureau (PCT Rule 17.2(a)).	differite flave been received in a	no national stage application from the				
* Certified copies not received:						
Applicant has THREE MONTHS FROM THE "MAILING DATE" of this communication to file a reply complying with the requirements noted below. Failure to timely comply will result in ABANDONMENT of this application.  THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.						
4. A SUBSTITUTE OATH OR DECLARATION must be submitted. Note the attached EXAMINER'S AMENDMENT or NOTICE OF INFORMAL PATENT APPLICATION (PTO-152) which gives reason(s) why the oath or declaration is deficient.						
5. CORRECTED DRAWINGS ( as "replacement sheets") must be submitted.						
(a) ☐ including changes required by the Notice of Draftsperson's Patent Drawing Review ( PTO-948) attached						
1) 🔲 hereto or 2) 🔲 to Paper No./Mail Date						
(b) ☐ including changes required by the attached Examiner's Amendment / Comment or in the Office action of Paper No./Mail Date						
Identifying indicia such as the application number (see 37 CFR 1, each sheet. Replacement sheet(s) should be labeled as such in the						
6. DEPOSIT OF and/or INFORMATION about the deposit of BIOLOGICAL MATERIAL must be submitted. Note the attached Examiner's comment regarding REQUIREMENT FOR THE DEPOSIT OF BIOLOGICAL MATERIAL.						
Attachment(s)  1. Notice of References Cited (PTO-892)	5. ☐ Notice of Informa	al Patent Application				
2. Notice of Praftperson's Patent Drawing Review (PTO-948)	6. ☐ Interview Summa	• •				
3. ☐ Information Disclosure Statements (PTO/SB/08),	Paper No./Mail 7.  ☐ Examiner's Ame	Date				
Paper No./Mail Date	_					
4. Examiner's Comment Regarding Requirement for Deposit of Biological Material	8. ⊠ Examiner's State 9. □ Other	ment of Reasons for Allowance				
/Stephen J Ralis/						
Primary Examiner, Art Unit 3742						

Application/Control Number: 10/573,107 Page 2

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#### **REASONS FOR ALLOWANCE**

1. The following is an examiner's statement of reasons for allowance: Applicant's arguments concerning Steele failing to disclose or suggest a method where the welding wire contacts the workpiece by moving the welding wire towards the workpiece and, after contacting of the welding wire with the workpiece, moving the welding wire away from the workpiece to a fixedly pre-given or adjustable distance relative to the workpiece, all which is occurring during a welding process, have been fully considered and are persuasive. Therefore, allowance of claims 4-7 and 9-21 are indicated because none of the prior art of record teaches or fairly suggests a method for controlling a welding process using a melting welding wire and a welding torch with all of the limitations of independent claim 21, particularly at least the limitation of carrying out at least one mechanical adjustment process during the welding to determine the position of the welding wire using the welding wire as a sensor; wherein, during the at least one mechanical adjustment process, contacting of the welding wire with a workpiece is effected by moving the welding wire towards the workpiece; and wherein, after contacting of the welding wire with the workpiece, the welding wire is moved away from the workpiece to a fixedly pregiven or adjustable distance relative to the workpiece. The other claims are allowable at least because they depend from an allowable independent claim.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably Application/Control Number: 10/573,107 Page 3

Art Unit: 3742

accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Any inquiry concerning this communication or earlier communications from the examiner should be directed to STEPHEN RALIS whose telephone number is (571)272-6227. The examiner can normally be reached on Monday - Friday, 8:00-5:00.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Tu Hoang can be reached on 571-272-4780. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/Stephen J Ralis/ Primary Examiner, Art Unit 3742

> Stephen J Ralis Primary Examiner Art Unit 3742

SJR July 13, 2011